

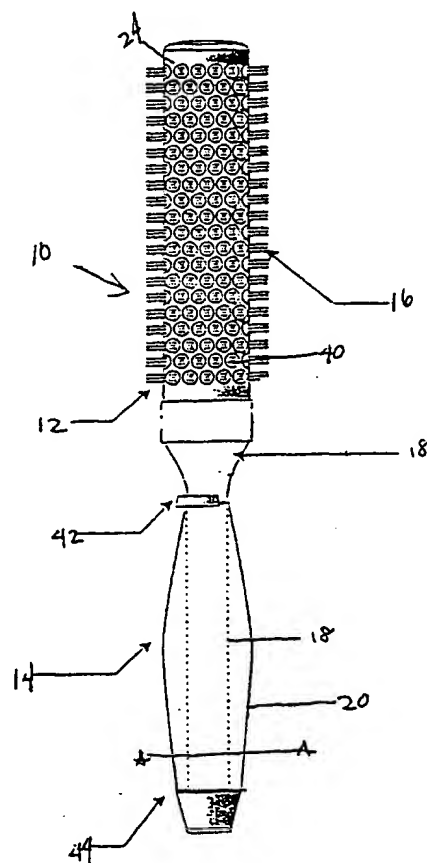


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(21) International Application Number: PCT/US00/02771 (22) International Filing Date: 2 February 2000 (02.02.00) (30) Priority Data: 60/119,236 9 February 1999 (09.02.99) US (71) Applicant: AVEDA CORPORATION [US/US]; 4000 Pheasant Ridge Drive, N.E., Blaine, MN 55449-7106 (US). (72) Inventor: RECHELBACHER, Horst, Martin; 1015 Cascade Street, Osceola, WI 54020 (US). (74) Agent: LOWNEY, Karen, A.; The Estee Lauder Companies, Inc., 125 Pinelawn Road, Melville, NY 11747 (US).		(81) Designated States: AU, CA, JP, KR, SG, ZA, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: BRUSH WITH STRESS RELIEVING GEL HANDLE**(57) Abstract**

The invention relates to a hairbrush comprising a head region and a handle region, the handle region comprising a stem, the stem having a deformable grip located thereon.



BRUSH WITH STRESS RELIEVING GEL HANDLE

Field of the Invention

The invention relates to hairstyling tools. More specifically, the invention relates to hairstyling tools that are ergonomically designed for enhanced ease of use.

Background of the Invention

A typical hairstyling tool, such as a comb or brush, is designed of hard plastic material or of wood. The hardness of the material is in many ways a benefit, because it withstands the pulling or tugging that is often required in brushing or combing hair. It is, however, hard on the hand of the user, and can make the process of hairstyling more arduous or difficult than it might otherwise be. The present invention now provides for a means for rendering the process of combing or brushing hair a more pleasant, less tiring process, with hairstyling tools the handles of which are specifically adapted to ease the stress on the hand of the user.

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Summary of the Invention

The present invention relates to hairstyling tools comprising a head containing one or more elements adapted for combing or brushing of hair, and a handle surrounded radially by a material deformable by a user's fingers or hand. In a preferred embodiment, the handle is surrounded by a gel- or putty-like material which responds to the pressure of the user's hand in such a way as to either temporarily or substantially permanently conform to the grip of the user.

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Brief Description of the Figures

Figure 1 shows a front elevational view of the brush of the invention, particularly showing the modified handle of the invention.

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Figure 2 shows a fragmented perspective view illustrating a portion of the head of the brush

Figure 3 shows a fragmented perspective view illustrating a portion of the handle of the brush.

5 Figure 4 shows a cross section through line A-A of Figure 1, in an embodiment with grip composed of a single outer sleeve layer enclosing a viscous material.

10 Figure 5 shows a cross section through line A-A of Figure 1 in an embodiment with a grip composed of a sleeve with an outer layer and inner layer surrounding the viscous material.

15 Figure 6 shows a cross section through line A-A of Figure 1 in an embodiment with a grip composed of a sleeve with an outer layer and inner layer integrally formed with radially interconnecting webs defining chambers surrounding the viscous material, the webs containing vents permitting the passage of the viscous material from one chamber to another.

20 Detailed Description of the Invention

A typical hairbrush is composed of a body that is divisible visibly into two opposite ends, one end being designated as the head, carrying the bristles or other brushing or combing members, and the opposite end being adapted into a handle shape to permit gripping and ease of movement of the brush by the hand of the user. The body is frequently composed of plastic or wood, but may also be composed of metal, or a combination of metal with one of the other materials. These materials are typically hard on the hand of the user. The brush of the invention possesses these typical brush elements, but also exhibits the further improvement of a modification of the handle which permits the user to utilize the brush over long periods of time without tiring or causing pain to the hands. In particular, a unique feature of the brush is the presence, over the handle portion of the brush, of a deformable grip that responds to the pressure of the user's hand and

changes shape either temporarily or permanently, depending upon the composition of the grip. Grips of this type have been disclosed, for example, in US Patent No. 5,000,599, the contents of which are incorporated herein by reference.

5 However, the grips have, to Applicant's knowledge, only been disclosed for use on writing implements, and not for hair brushes.

The grip of the invention is formed of a material with a substantial degree of elasticity, having a gel-like feel in the
10 hand. The grip can be, for example, a deformable solid rubber or deformable solid plastic sleeve that is slipped over the handle of the brush. In a preferred embodiment, however, the grip comprises an outer sleeve of thin deformable rubber or plastic, surrounding an inner layer of an internal viscous
15 deformable medium, all surrounding the stem of the hair brush handle. Examples of the internal deformable medium include putty-like vinyl elastomers and or silicone-based materials, such as the material referred to as Silly Putty (Dow Chemical). Such materials have a great deal of elasticity, but are slow to
20 return to the original shape, so that the user's particular custom grip is retained for a short period of time, but eventually can be used by others, at which time a new custom grip will be temporarily imprinted. Alternatively, the grip may be an extrusion defining an outer resilient sleeve
25 connecting to inner radially extending webs, that in turn communicate with a smaller diameter inner sleeve that fits about the stem of the brush. The cooperation of the sleeves with the webs forms a plurality of chambers, which receive and contain a flowable viscous substance, such as a silicone-based
30 lubricant or sealant. The webs contain vents that permit movement between chambers, so that when pressure is applied, the shape of the grip alters by movement of the viscous material, but when pressure is relieved, the viscous material gradually returns to its original location, and the original
35 shape of the grip eventually returns. As a third alternative, the deformable substance may be a room temperature curable

substance that, after an initial period of adaptation to the user's custom grip, retains that custom conformation. Examples of useful materials for that purpose include room temperature curable silicone-based substances or the like that are initially activated by exposure to heat, air or other appropriate stimuli. In addition, the grip may be a sleeve forming a bladder, within which is contained the viscous material of choice

An exemplary brush of the invention is shown in Figure 1. As shown therein, the brush 10 generally comprises a head region 12, and a handle region 14. The head region 12 further contains a plurality of bristles 16. The handle region comprises an inner stem 18, which is then surrounded generally by the outer deformable grip 20.

The head region 12 and the inner stem 18 can be a unitary body formed of a single continuous material such as wood or plastic. In another embodiment, the head region 12 and the stem 18 are formed as separate entities, of the same or different materials, and are subsequently snapped or otherwise held together. In a preferred embodiment, and as shown in greater detail in Figure 2, the head region 12 comprises a separate central twisted metal wire core 22 carrying an array of bristles 16 inserted along at least a portion of its length. Over the core is then slipped a thin metal shell 24 having an inner surface 26 and an outer surface 28, the shell carrying a plurality of perforations 40. Properly configured, the length of the bristles 16 and the dimensions of the shell 24 are chosen so that the bristles extend through the perforations 40 of the shell 24, reaching past the outer surface 28 of the shell 24.

In the aforementioned embodiment, the shell 24 with its enclosed bristles 16 and wire core 22 are inserted into a stem 18. In the embodiment disclosed in the following figures, the stem is hollow, but generally speaking, the stem can be formed of any material typically used for hairbrush handles, usually plastic or wood, and may be either solid or hollow. The stem

18 is surrounded by a deformable grip 20. At the point at which the upper end of the grip contacts the stem, an optional cuff 42 is added over the joining point, and further, an optional cap 44 is added to finish off the bottom of the stem.

5 One possible arrangement of the components of the grip is shown in Figure 3. The outer portion of the grip is formed by a thin resilient sleeve 30, encasing a viscous material 32, directly surrounding the stem 18. Figure 4 shows a cross-section of the stem in this embodiment, wherein the sleeve 30 forms the

10 outermost layer of the grip, surrounding the viscous material 32 and the innermost stem 18, with a central cavity 36. Figure 5 illustrates an embodiment in which the grip 20 is formed by a sleeve 30 comprising an outer layer 46 separated from an inner layer 38 by the viscous material 32, the inner layer 38

15 directly surrounding the stem 18. Figure 6 shows an alternative arrangement of the sleeve of Figure 5, in which the inner layer 38 and the outer layer 46, are part of a single extrusion, and are connected by radially directed webs 39, which define individual chambers 47 in which the viscous
20 material 32 resides. Each web is equipped with vents 48, permitting movement of the viscous material from one chamber to another, in response to pressure on the sleeve 30.

Although the figures provided herein illustrate a substantially cylindrical brush, it will be recognized that any
25 configuration of brush can be fitted with the grip of the invention. For example, the body of the brush can be flat rather than cylindrical, and the shape of the head and handle can be varied, for example, the head can be square, rectangular, oval or any other convenient shape, as can the
30 handle. It will also be recognized that although the present illustrations show a brush formed of separate head and handle elements, the brush of the invention can be formed as a single piece from the same material, with bristles directly attached to the head of the brush.

What is claimed is:

1. A hairbrush comprising a head region and a handle region,
the handle region comprising a stem, the stem having a
5 deformable grip located thereon.
2. The hairbrush of claim 1 in which a deformable outer sleeve
is positioned over the stem.
- 10 3. The hairbrush of claim 2 in which a deformable viscous
medium is positioned between the stem and the deformable
outer sleeve.
- 15 4. The hairbrush of claim 3 in which an inner sleeve is
positioned between the stem and the viscous material.
5. The hairbrush of claim 3 in which the viscous medium is a
putty.
- 20 6. The hairbrush of claim 5 in which the viscous medium is a
vinyl elastomer or silicone putty.
- 25 7. The hairbrush of claim 1 in which the deformable sleeve
comprises an inner layer and an outer layer, the inner and
outer layers being connected by radially oriented webs
defining chambers containing the viscous material within the
sleeve, each web containing at least one vent dimensioned so
as to permit the passage of the viscous material from one
chamber to another when pressure is placed on the sleeve.
- 30 8. The hairbrush of claim 7 in which the viscous material is a
flowable substance.
- 35 9. The hairbrush of claim 8 in which the viscous material is a
silicone lubricant.

10. The hairbrush of claim 1 in which the viscous material is a room-temperature curable substance.

11. A hairbrush comprising:

- 5 (a) a head region comprising a separate central twisted metal wire core carrying an array of bristles inserted along at least a portion of the length of the core, and a shell containing a plurality of perforations, the shell positioned over the bristle-
- 10 carrying core, the perforations dimensioned and positioned so as to permit the bristles to pass through the perforations; and
- (b) a stem region having a deformable grip thereon.

15 12. The hairbrush of claim 11 in which the deformable grip comprises a deformable outer sleeve positioned over the stem.

13. The hairbrush of claim 12 in which a viscous medium is positioned between the stem and the outer sleeve.

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14. The hairbrush of claim 13 in which an inner sleeve is positioned between the stem and the viscous material.

15. The hairbrush of claim 11 in which the viscous medium is a putty.

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16. The hairbrush of claim 15 in which the viscous medium is a vinyl elastomer or silicone putty.

30 17. The hairbrush of claim 11 in which the deformable sleeve comprises an inner layer and an outer layer, the inner and outer layers being connected by radially oriented webs defining chambers containing the viscous material within the sleeve, each web containing at least one vent dimensioned so as to

35 permit the passage of the viscous material from one chamber to another when pressure is placed on the sleeve.

18. The hairbrush of claim 17 in which the viscous material is a flowable substance.

5 19. The hairbrush of claim 18 in which the viscous material is a silicone lubricant.

20. The hairbrush of claim 11 in which the viscous material is a room-temperature curable substance.

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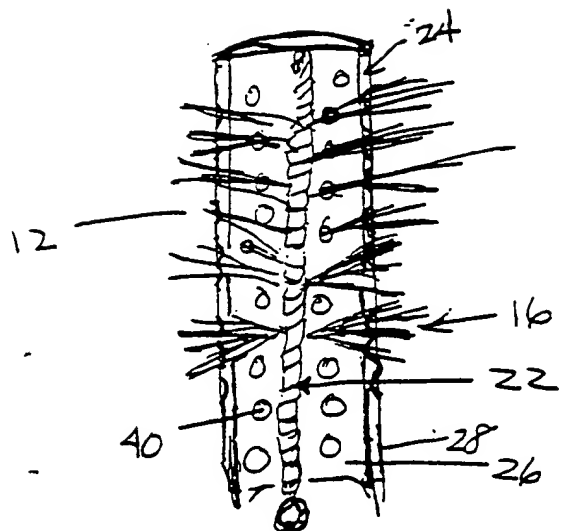
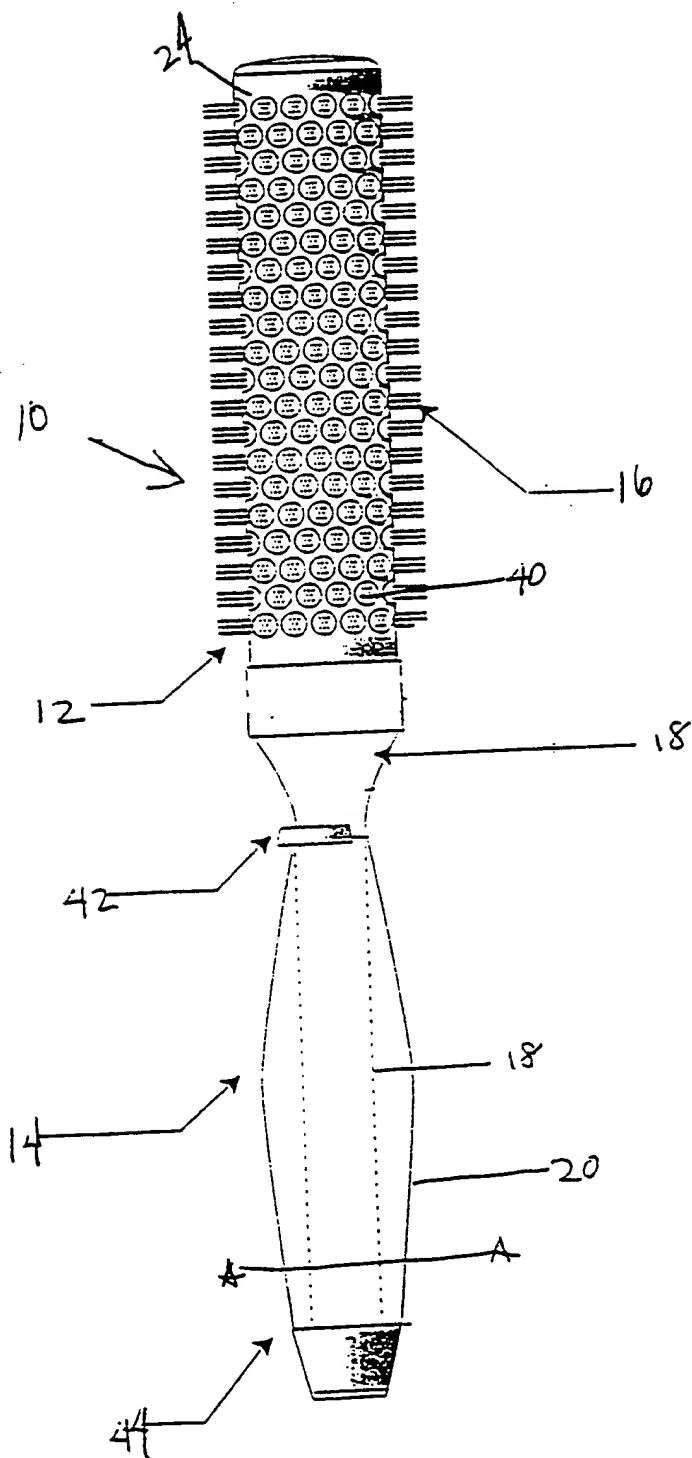


Figure 2



FOUR

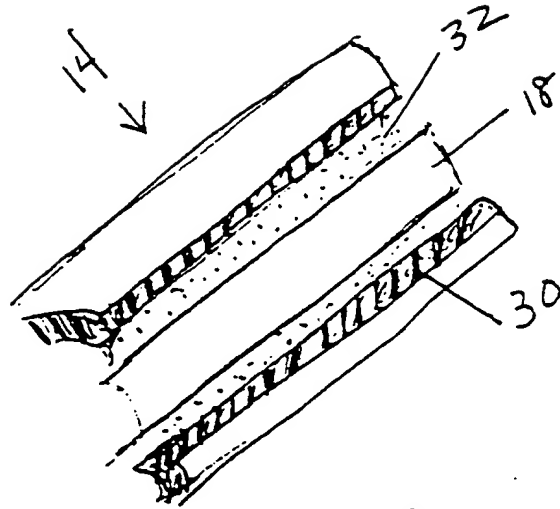


FIGURE 3

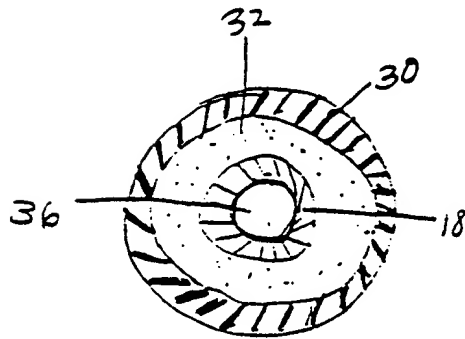


FIGURE 4

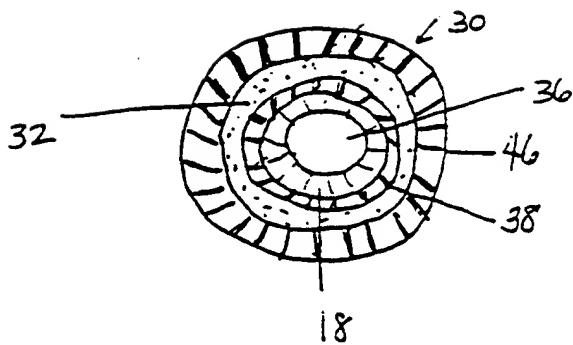
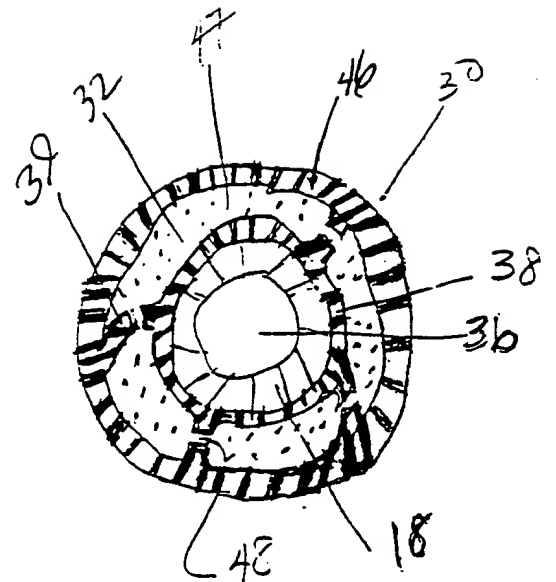


FIGURE 5



INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 00/02771

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A46B5/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A46B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 1 963 360 A (F.E. GIBBIN ET AL.) 19 June 1934 (1934-06-19)	1,2,10
Y	page 1, line 36 - line 41; figure 2	3-9
Y	US 5 000 599 A (MCCALL MICHAEL L ET AL) 19 March 1991 (1991-03-19) cited in the application the whole document	3-9
X	FR 1 323 750 A (COUSTY, J.B.) 3 July 1963 (1963-07-03) claims 1,2	1,2,10
X	US 4 386 620 A (HANDLER CAROL) 7 June 1983 (1983-06-07) column 3, line 6 -column 4, line 50; figures 3,4	1,2,10
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☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

A document defining the general state of the art which is not considered to be of particular relevance

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O document referring to an oral disclosure, use, exhibition or other means

P document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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Date of the actual completion of the international search

5 June 2000

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13/06/2000

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 00/02771

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 781 958 A (BREDALL WILLIAM A ET AL) 21 July 1998 (1998-07-21) claims 7-16 <hr/>	1,2

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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